

Introduction

LEGENDARY
CRAFTSMANSHIP



HOLMES
STAIR PARTS

Quality Stair Parts

· SINCE 1988 ·

Our location in beautiful Holmes County, Ohio is situated in the middle of a picturesque area known world-wide for it's fine, legendary craftsmanship. This excellence is evident in the finest furniture and hand-made wooden products you can buy. Where we come from, the craftsman has a special sensitivity to his materials and tools. The kind of partnership with nature that produces beauty of lasting value—family heirloom quality.

In addition to our standard line of stair parts, we offer custom parts, such as half newels and custom turnings. Each are crafted to your precise specifications. We stock a large quantity of stair parts for immediate shipment.

We feel privileged indeed to produce fine crafted wood products in a time when homeowners and builders are re-awakening to the appreciation of fine woodworking. It is our pledge to offer you excellence in woodworking. We look forward to a long and satisfying working relationship with you.

Holmes Stair catalog and price list are available for download on holmesstair.cc

8614 Township Road 561 | Holmesville, OH 44633 | phone: 330.279.2797 | fax: 330.279.2527 | email: sales@holmesstair.cc

Marketing Tools



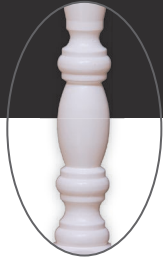
A display carousel presenting
Holmes Stair Parts

is what you need...
TO ENHANCE YOUR MARKET!

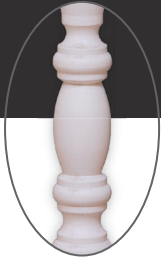
\$650 – Standard Display
Custom displays available upon request.

Solid Wood Selections · Milling Options

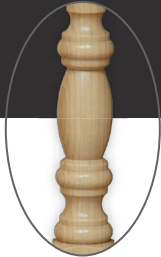
High Gloss White
Finish. Ready to install.



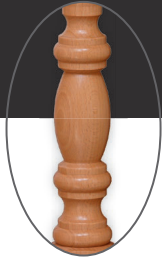
Prefinished
White



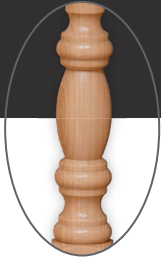
Primed



Poplar



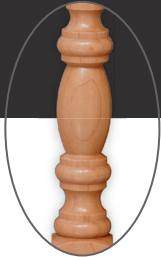
Beech



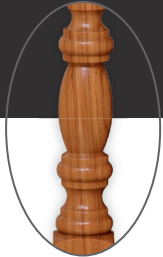
Birch



Cherry



Hard Maple



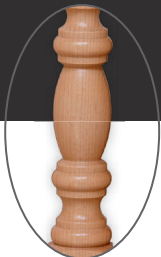
Hickory



Mahogany



Red Oak



Soft Maple



Brazilian
Cherry



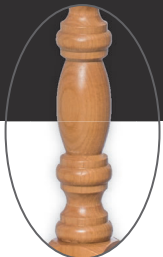
Walnut



White Oak

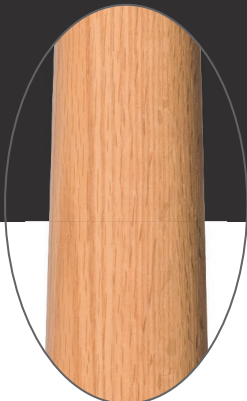


Radiatta Pine

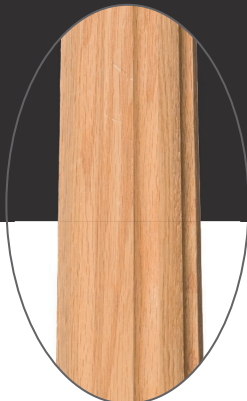


Alder

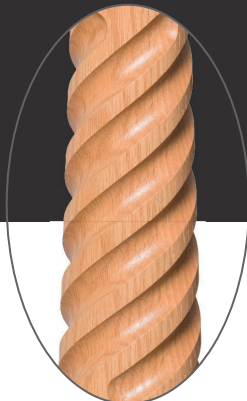
MILLING OPTIONS



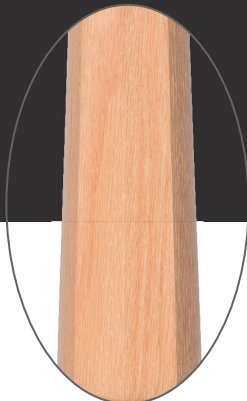
Plain



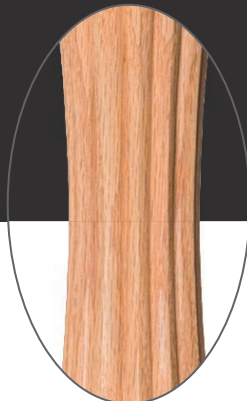
Fluted



Twisted



Octagonal



Reeded

Rising To The Occasion

Holmes Stair Parts has elevated the visual statement of a staircase to one of grand elegance. Today's discriminating home and business owners know that their choice of balusters is so much more than a point of detail, it is the pivotal decision that completes a carefully-planned interior design.

If ascending your staircase is to be a special occasion, rise to that occasion with Elegant Rise or Structural Rise balusters from **Holmes Stair Parts**.



Cambered Post to Post



Cambered Over the Post



Linear Post to Post

Fedex



Elegant Rise

Elegant Rise balusters are created in sets of three for each step. Measuring 34", 38" and 42" in height, their lower one-third "base" is proportioned to create a smooth, flowing line in ascent.



Structural Rise

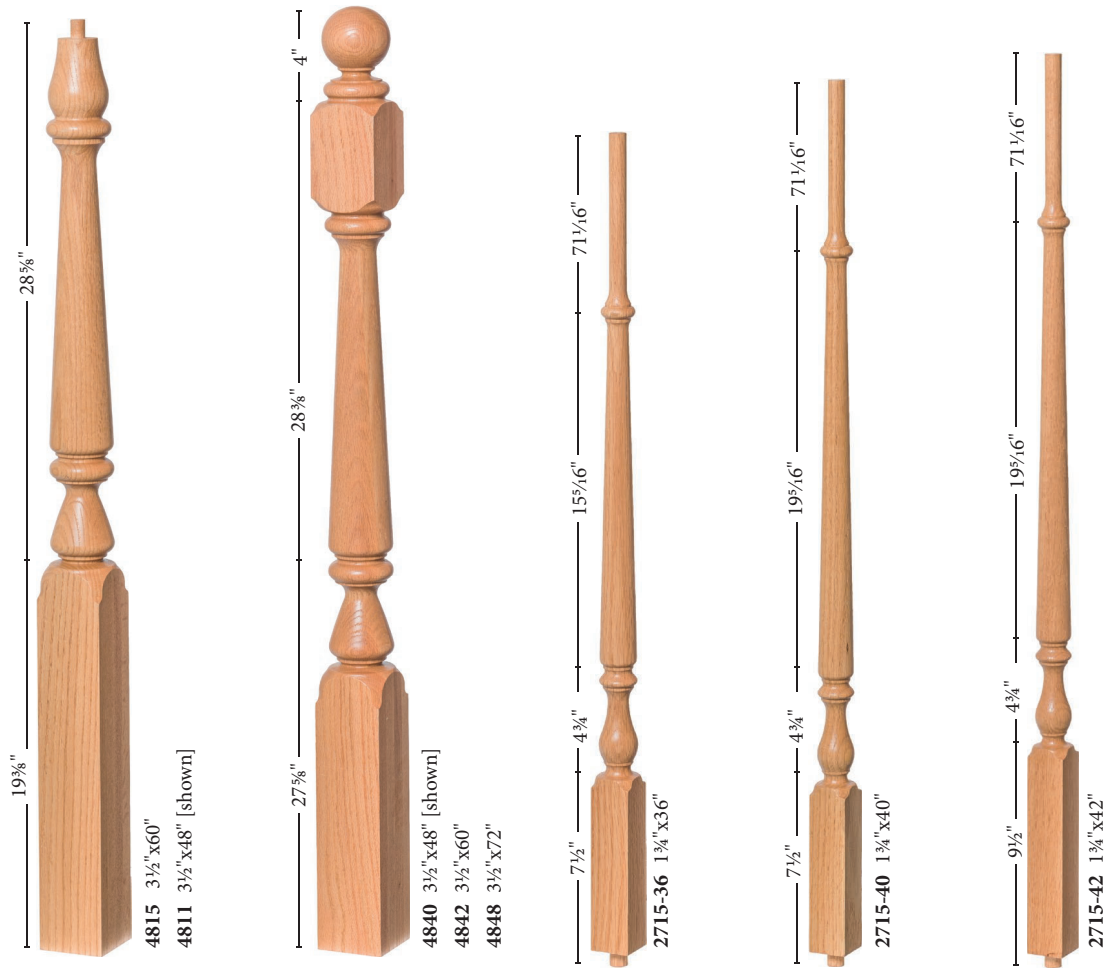
Structural Rise balusters are available in 5 different turning lengths: 31", 34", 36", 39" and 42", and each set has bases of identical height to emphasize individual steps in your staircase statement.



With daily pick ups by FedEx Freight, FedEx Ground among others, we focus on providing prompt shipments so you projects can be complemented on time.

Ohio
STAIRWAYS

Over the Post Newels • Post to Post Newels • Elegant Rise Balusters



STANDARD FEATURES





Country

STAIRWAYS

Elegant Rise Balusters



5434 1 3/4" x 34"



F-5438 1 3/4" x 38"



R-5442 1 3/4" x 42"



5934 1 3/4" x 34"



F-5938 1 3/4" x 38"



R-5942 1 3/4" x 42"

Optional
FEATURES



Pin-EZ Dowels
Country Elegant Rise
Balusters come standard
with Pin-EZ Dowels for
efficient installation.

Milling Options



Plain



Fluted



Octagonal

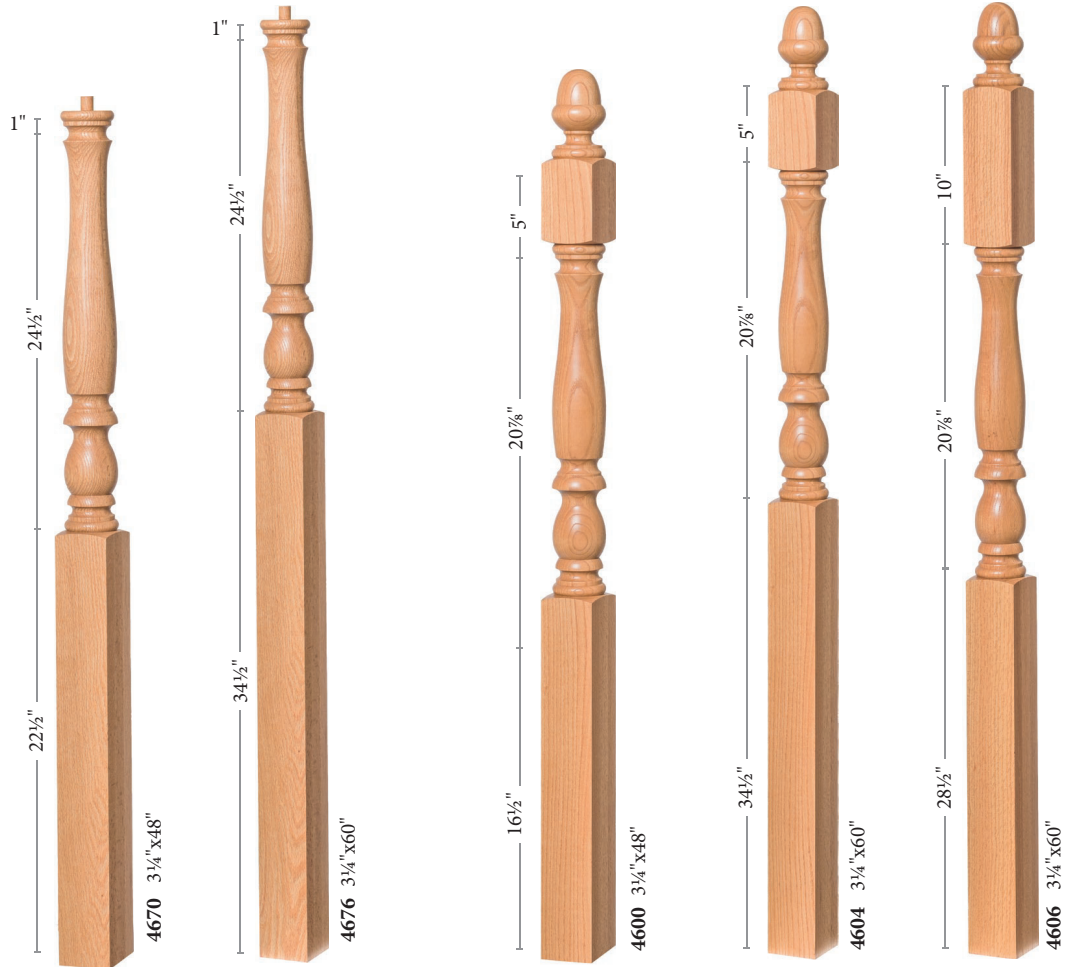


Reeded

STANDARD FEATURES



Over the Post Newels · Post to Post Newels



STANDARD FEATURES



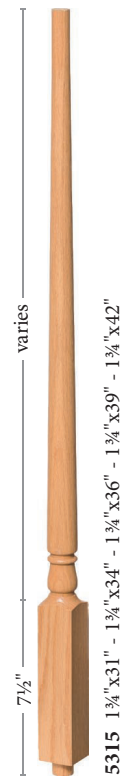


Colonial

STAIRWAYS



Structural Rise Balusters



Milling Options



Plain



Fluted



Twisted



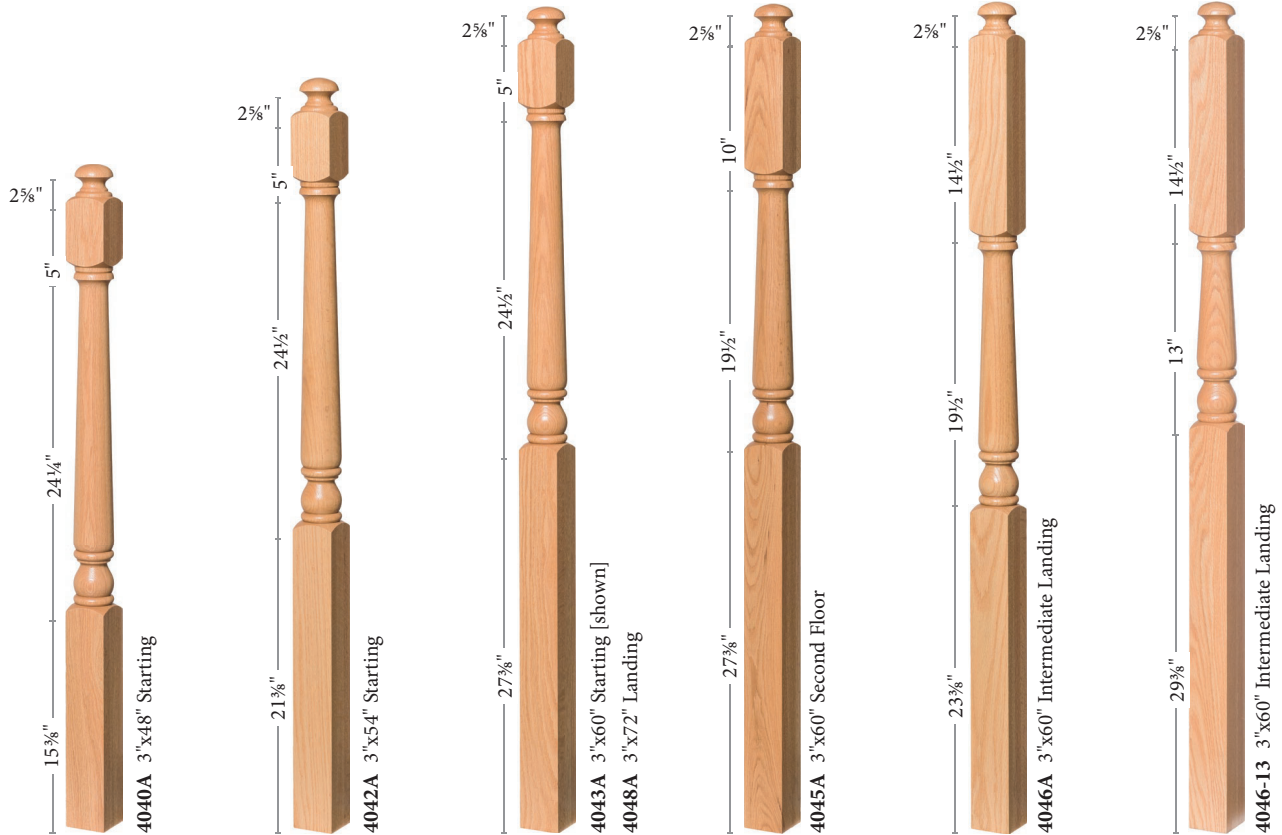
Octagonal
on 1 3/4" only

Optional
FEATURES

STANDARD FEATURES



Post to Post Newels



STANDARD FEATURES



Post Options



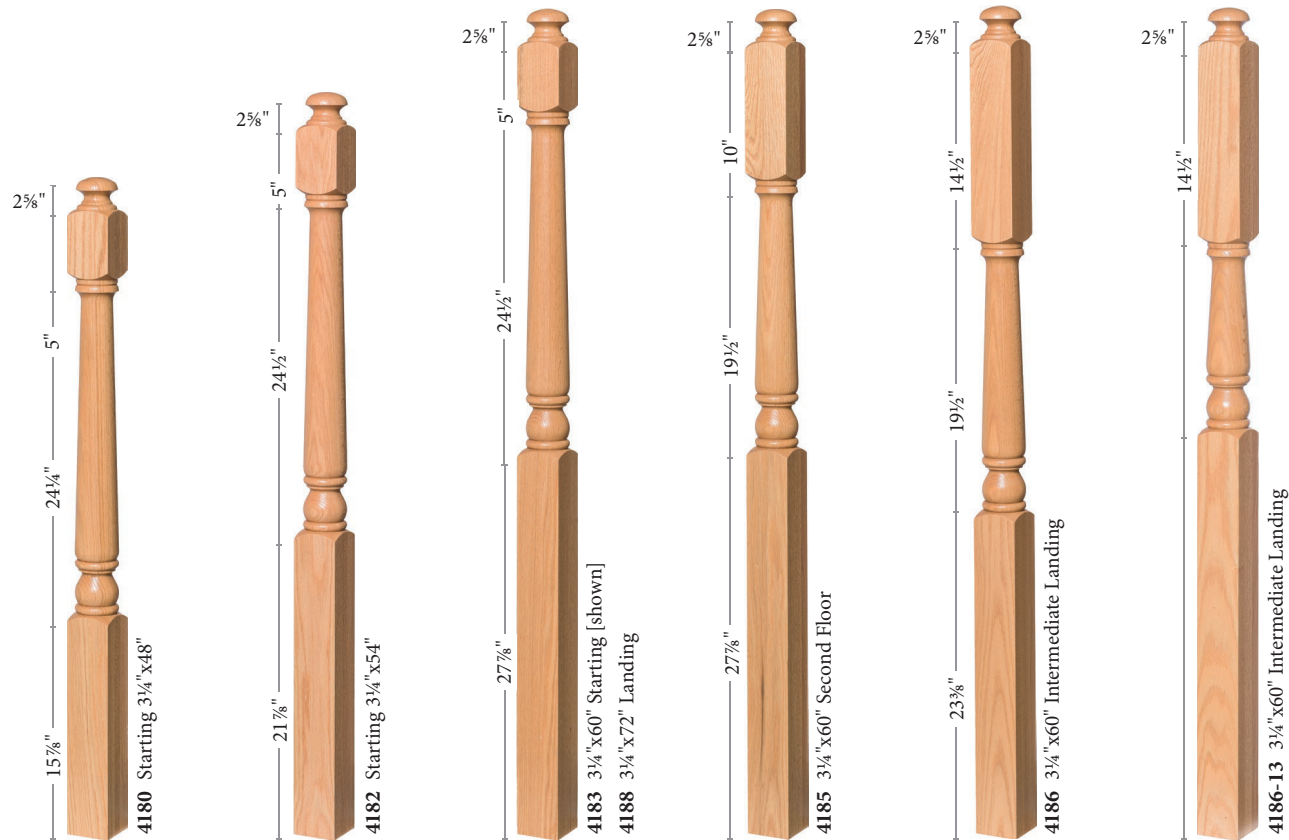
Newel Drop
4099



Ball Top

Optional
FEATURES

Post to Post Newels (cont.)



Post Options

Optional
FEATURES

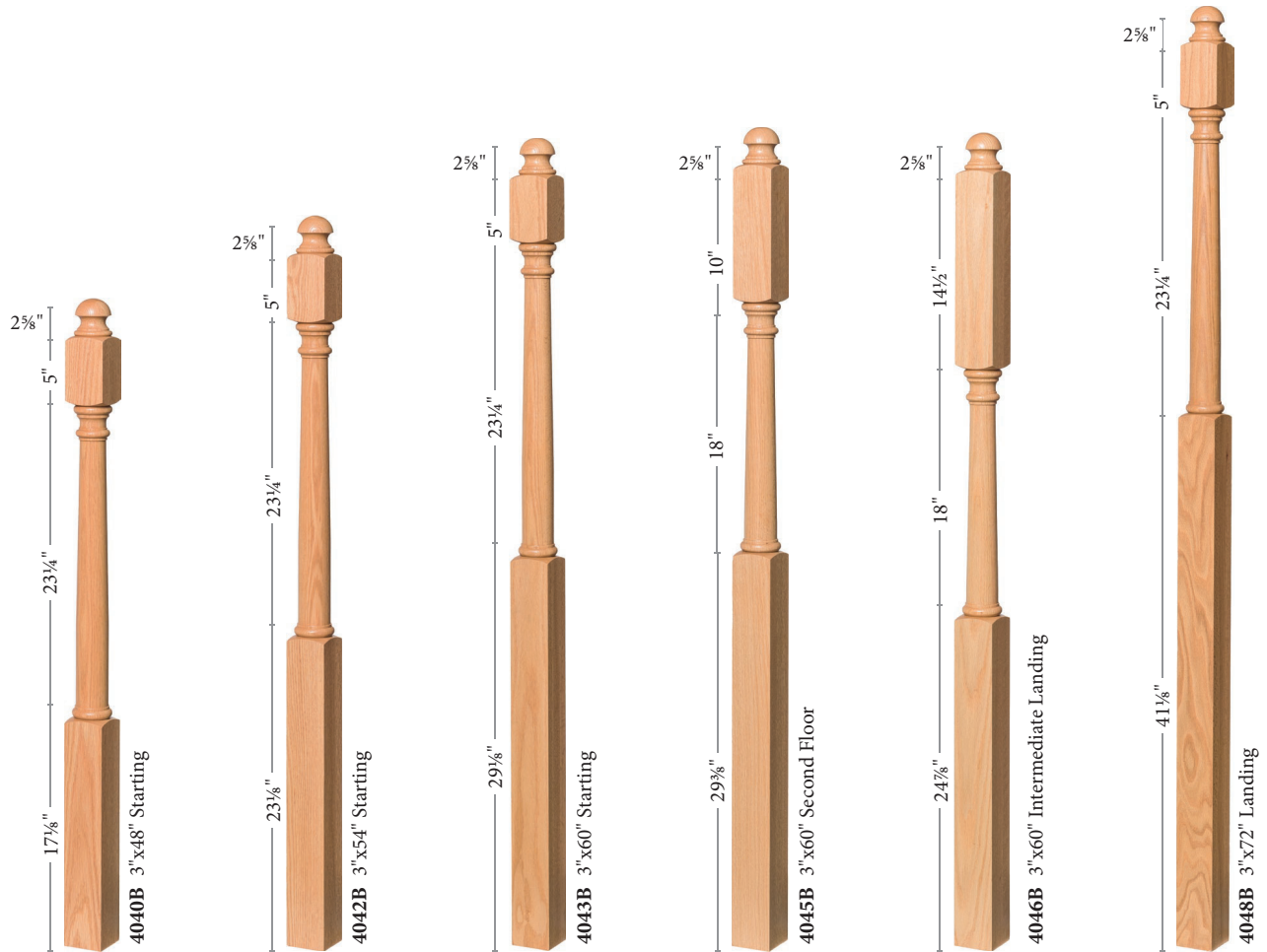


Ball Top

STANDARD FEATURES



Post to Post Newels (cont.)



STANDARD FEATURES



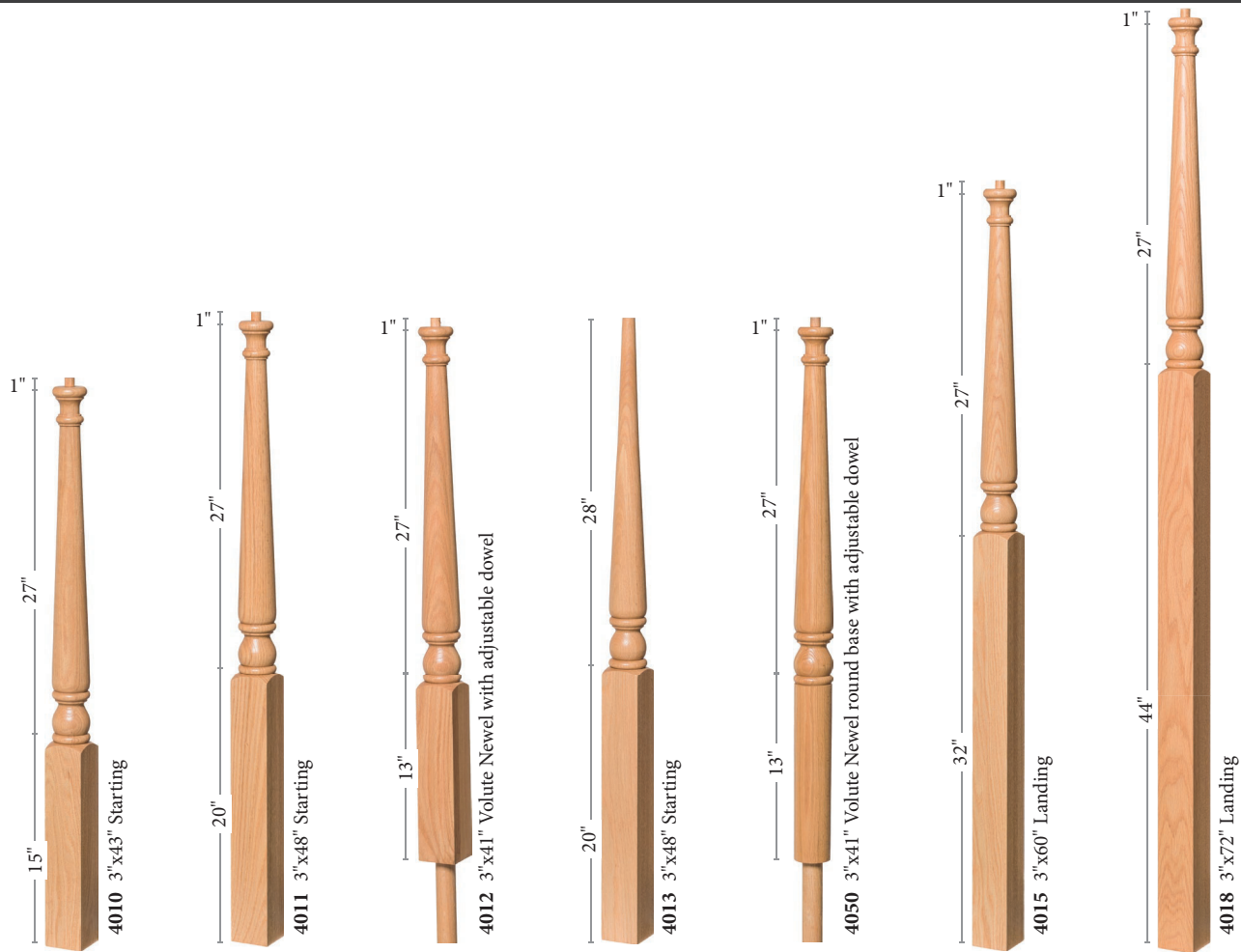
Post Options



Post to post newels on this page are available with optional Ball Top. Specify BT when ordering.

Optional
FEATURES

Over the Post Newels



STANDARD FEATURES





Bunker Hill

STAIRWAYS

Structural Rise Balusters



2005 1 3/4" x 31" (7 1/2" base) - 1 3/4" x 34" (7 1/2" base) - 1 3/4" x 36" (7 1/2" base)
 1 3/4" x 39" (10 1/2" base) - 1 3/4" x 42" (13 1/2" base) - 1 3/4" x 48" (20 1/4" base)



F-2005 1 3/4" x 31" (7 1/2" base) - 1 3/4" x 34" (7 1/2" base) - 1 3/4" x 36" (7 1/2" base)
 1 3/4" x 39" (10 1/2" base) - 1 3/4" x 42" (13 1/2" base) - 1 3/4" x 48" (20 1/4" base)



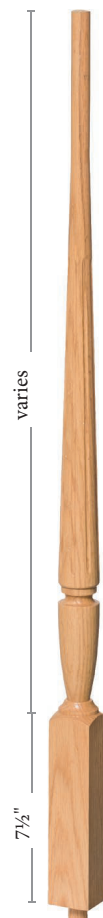
T-2005 1 3/4" x 31" (7 1/2" base) - 1 3/4" x 34" (7 1/2" base) - 1 3/4" x 36" (7 1/2" base)
 1 3/4" x 39" (10 1/2" base) - 1 3/4" x 42" (13 1/2" base) - 1 3/4" x 48" (20 1/4" base)



O-2005 1 3/4" x 31" (7 1/2" base) - 1 3/4" x 34" (7 1/2" base) - 1 3/4" x 36" (7 1/2" base)
 1 3/4" x 39" (10 1/2" base) - 1 3/4" x 42" (13 1/2" base) - 1 3/4" x 48" (20 1/4" base)



2015 1 3/4" x 31" - 1 3/4" x 34" - 1 3/4" x 36" - 1 3/4" x 39" - 1 3/4" x 42" - 1 3/4" x 48" (13 1/2" base)



F-2015 1 3/4" x 31" - 1 3/4" x 34" - 1 3/4" x 36" - 1 3/4" x 39" - 1 3/4" x 42" - 1 3/4" x 48" (13 1/2" base)



T-2015 1 3/4" x 31" - 1 3/4" x 34" - 1 3/4" x 36" - 1 3/4" x 39" - 1 3/4" x 42" - 1 3/4" x 48" (13 1/2" base)



O-2015 1 3/4" x 31" - 1 3/4" x 34" - 1 3/4" x 36" - 1 3/4" x 39" - 1 3/4" x 42" - 1 3/4" x 48" (13 1/2" base)

Milling Options



Plain



Fluted

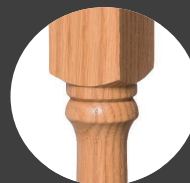


Twisted



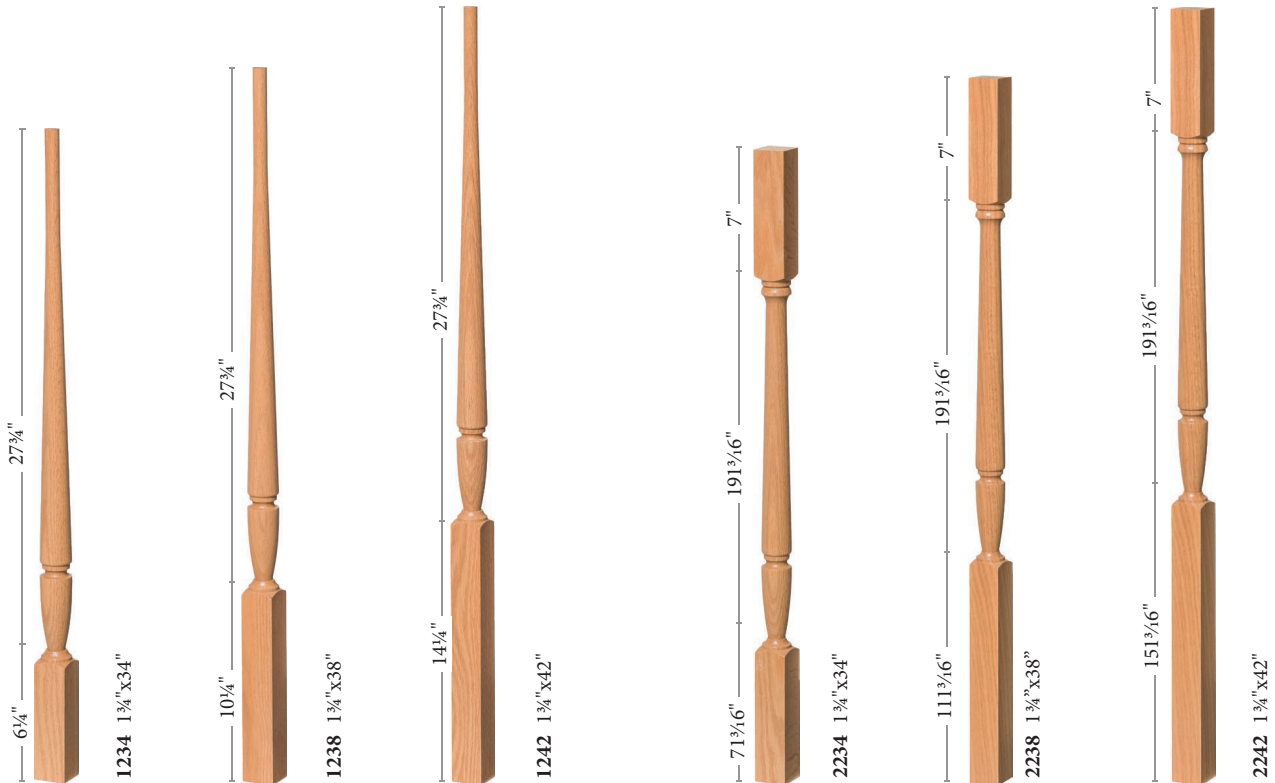
Octagonal
on 1 3/4" only

STANDARD FEATURES



Optional
FEATURES

Elegant Rise Balusters



STANDARD FEATURES



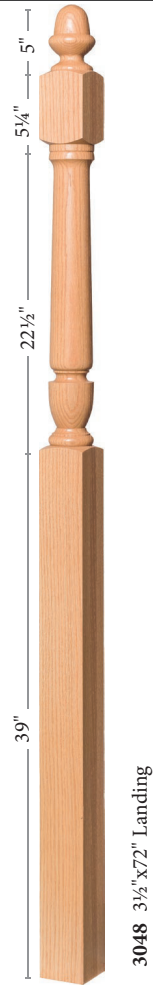
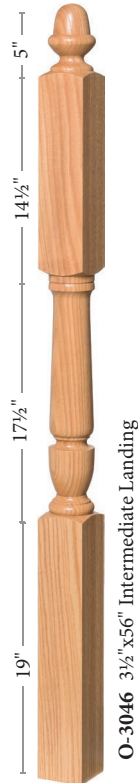
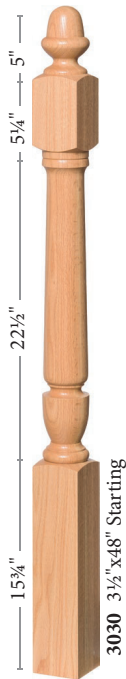
Pin-EZ Dowels



Bunker Hill Elegant Rise Balusters come standard with Pin-EZ Dowels for efficient installation.

Optional
FEATURES

Post to Post Newels

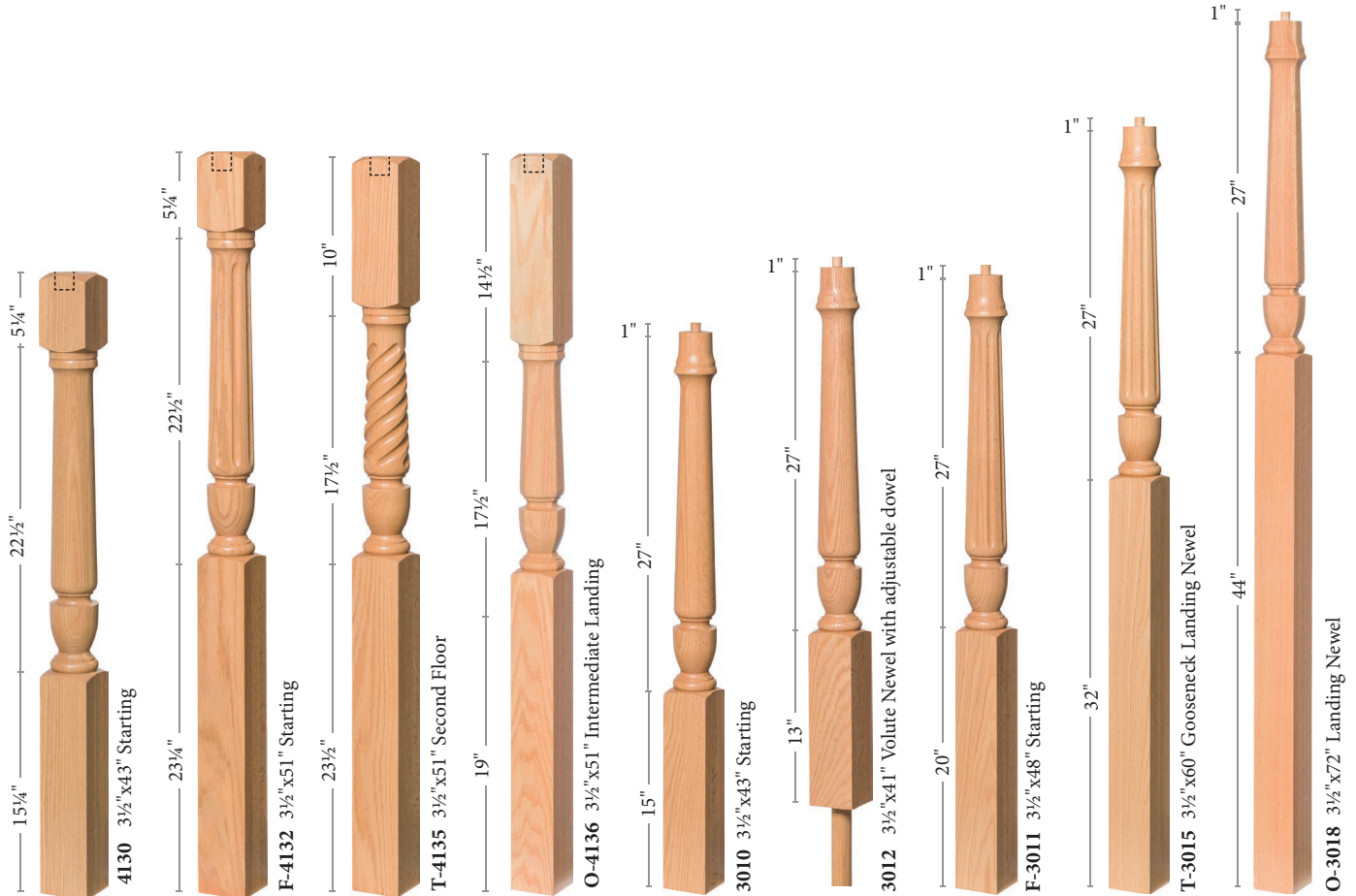


STANDARD FEATURES

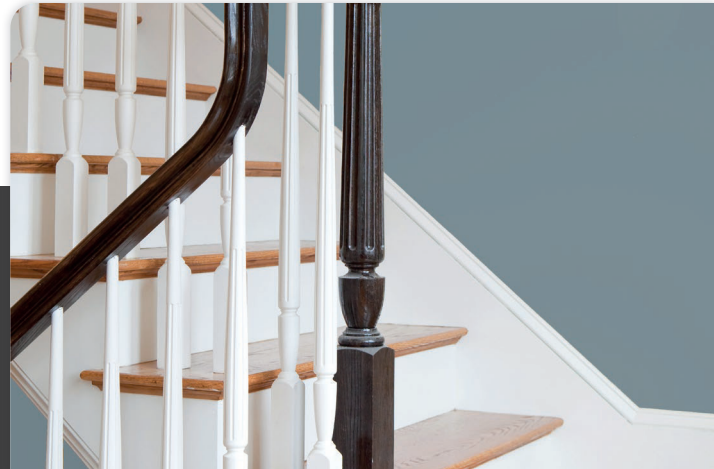


Post to Post Newels • Over the Post Newels

With Interchangeable Finials (finials on page 22)



STANDARD FEATURES



INTERCHANGEABLE FINIALS



PA-410
Plain Acorn



CA-411
Carved Acorn



OCT-415
Octagon Pineapple



PP-412
Plain Pineapple



CP-414
Carved Pineapple



RCP-413
Raised Carved Pineapple



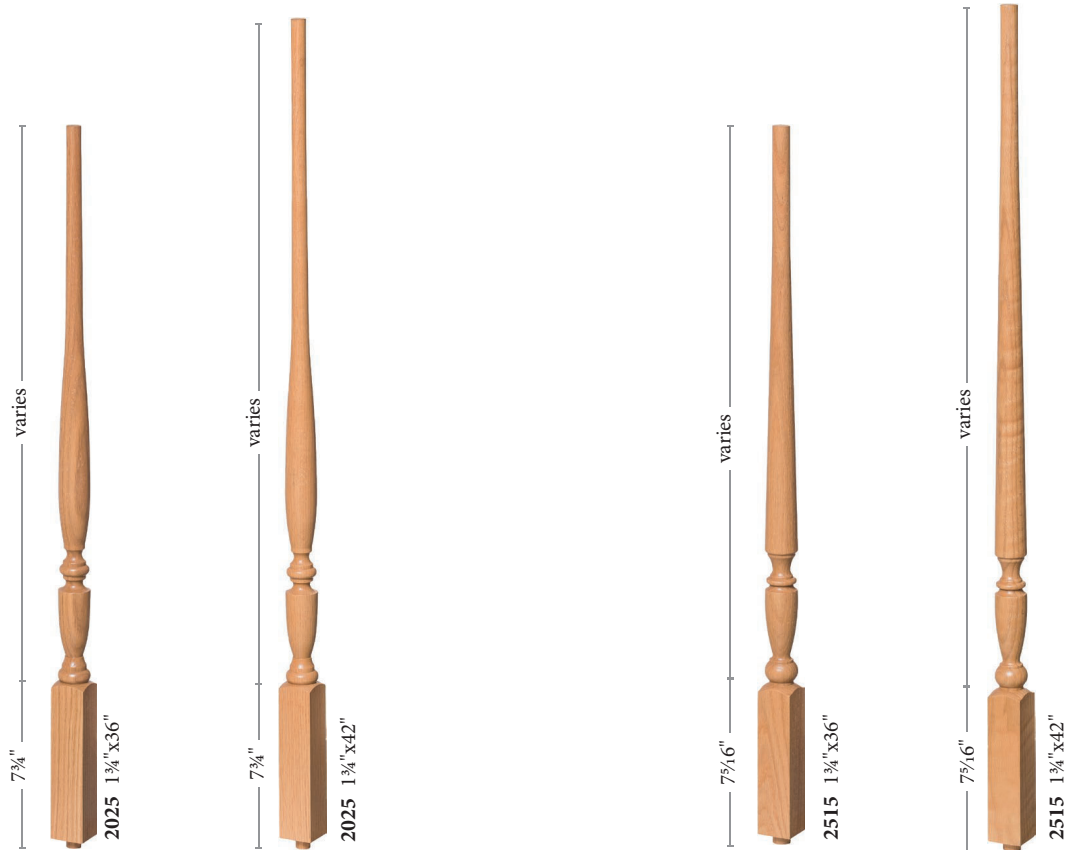
PB-416
Ball Top



Georgia

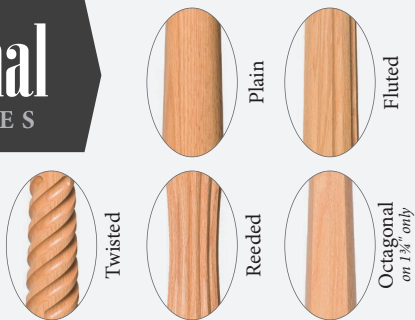
STAIRWAYS

Structural Rise Balusters



Optional
FEATURES

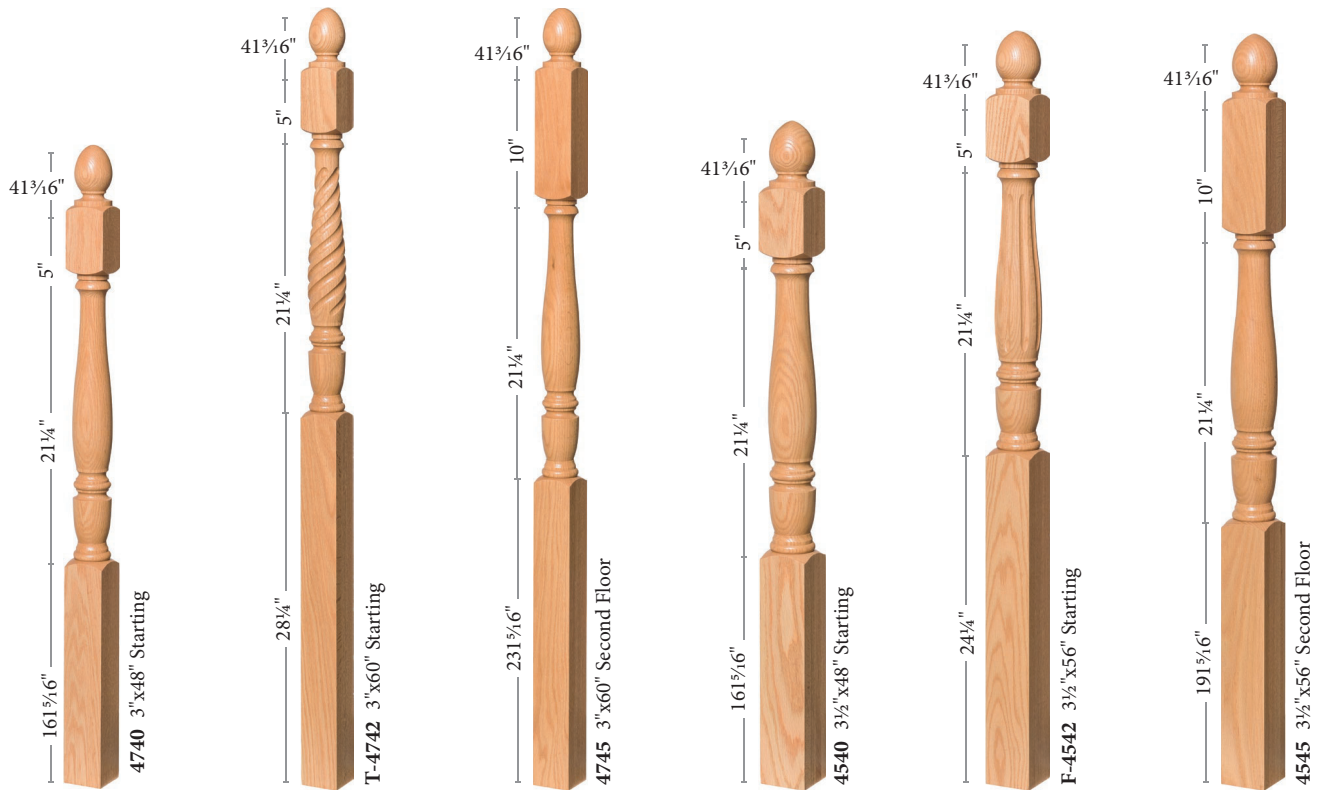
Milling Options



STANDARD FEATURES



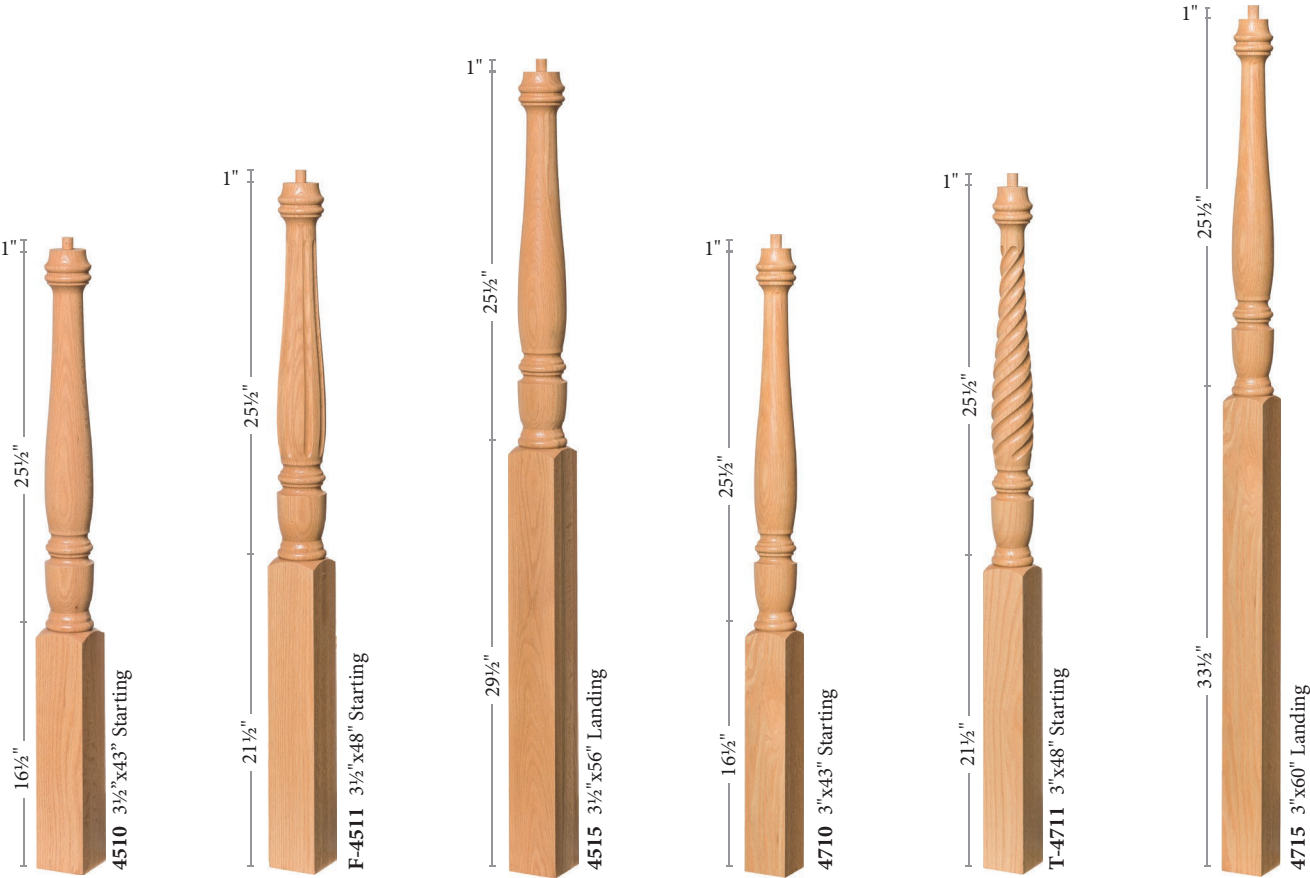
Post to Post Newels



STANDARD FEATURES



Over the Post Newels



STANDARD FEATURES

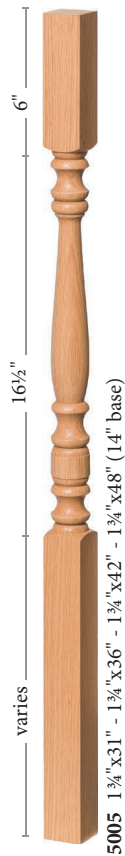
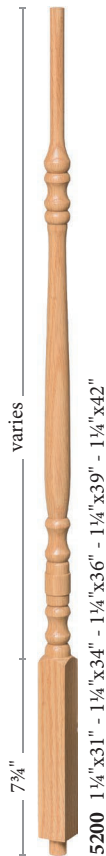




Hampton

STAIRWAYS

Structural Rise Balusters



Milling Options



Plain



Octagonal
on 1 3/4" only



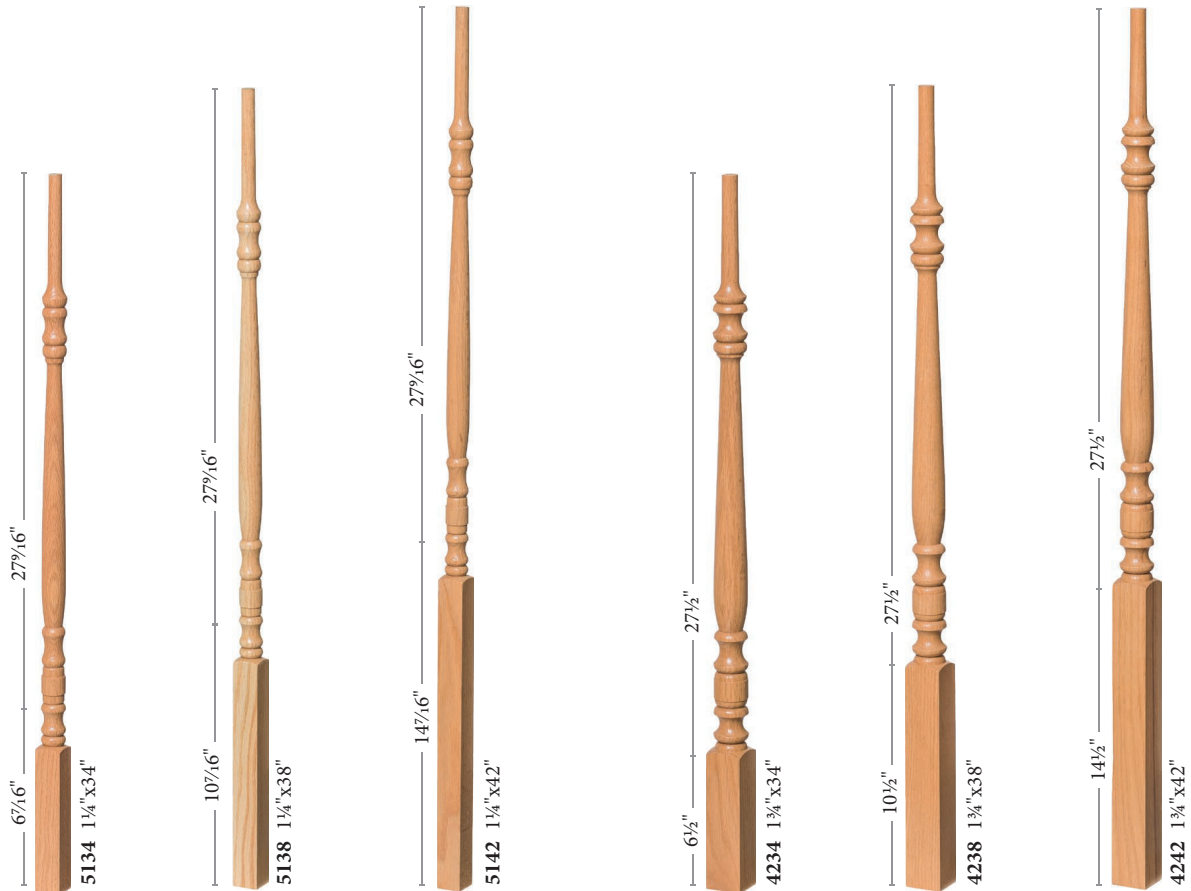
Fluted

Optional
FEATURES

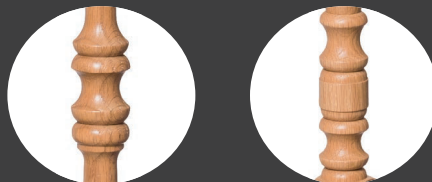
STANDARD FEATURES



Elegant Rise Balusters



STANDARD FEATURES



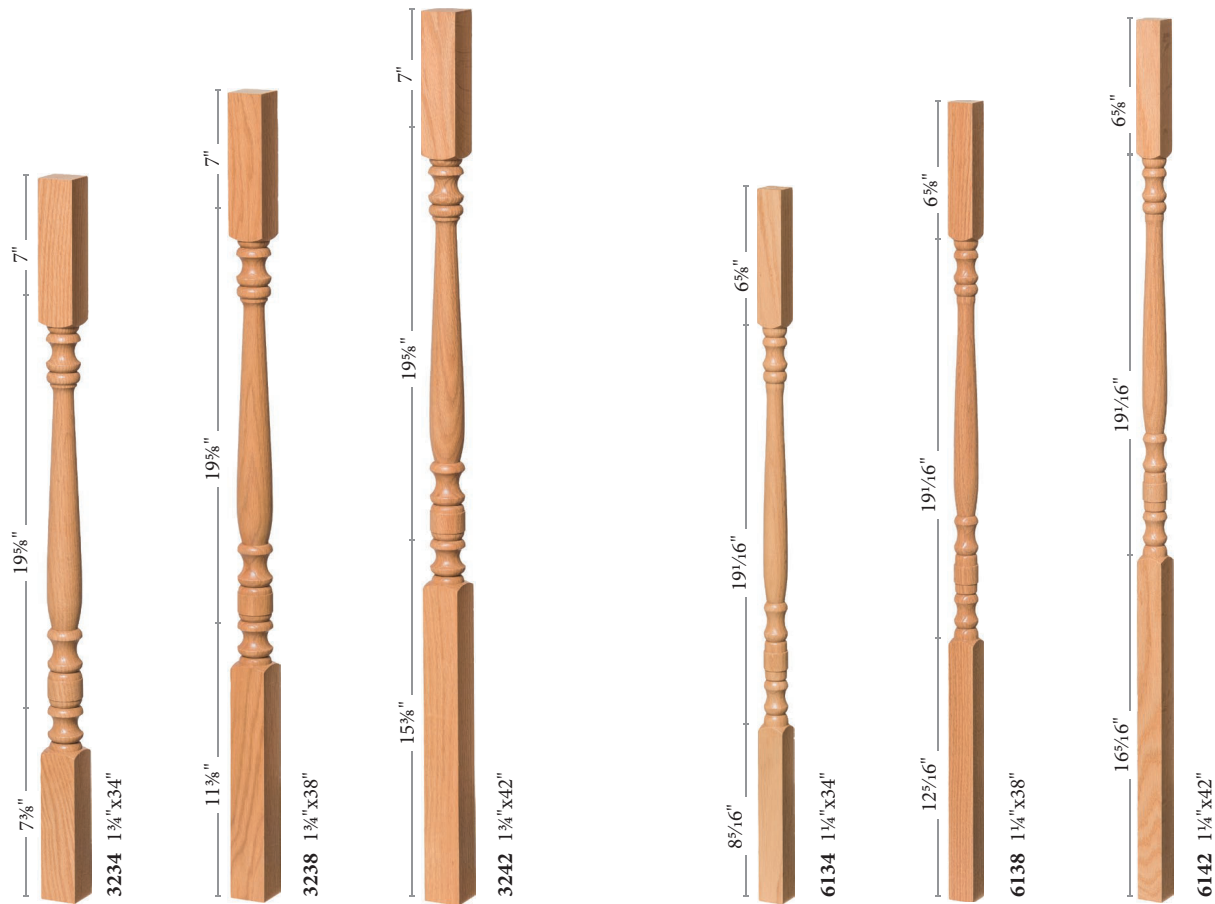
Pin-EZ Dowels



Hampton Elegant Rise Balusters come standard with Pin-EZ Dowels for efficient installation.

Optional
FEATURES

Elegant Rise Balusters (Cont.)



Pin-EZ Dowels



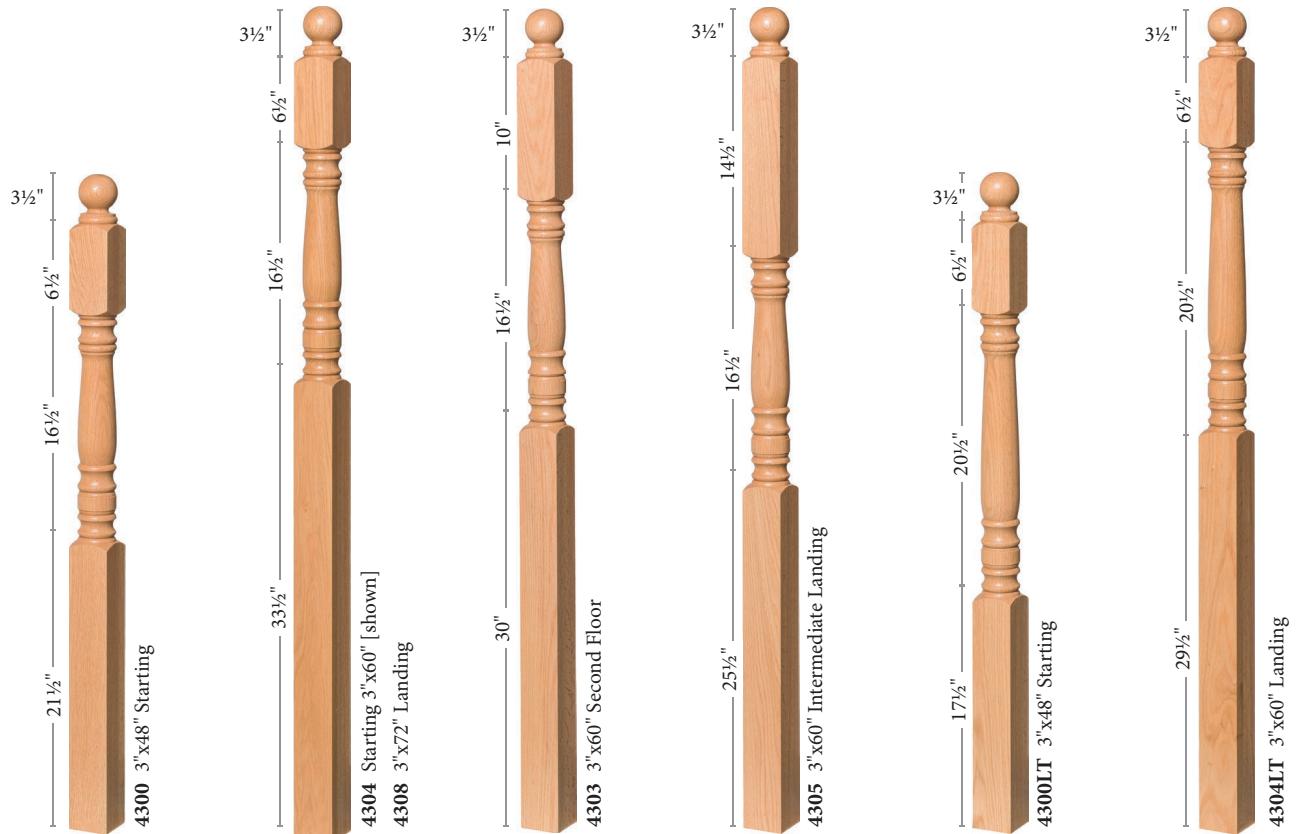
Hampton Elegant Rise Balusters come standard with Pin-EZ Dowels for efficient installation.

Optional
FEATURES

STANDARD FEATURES



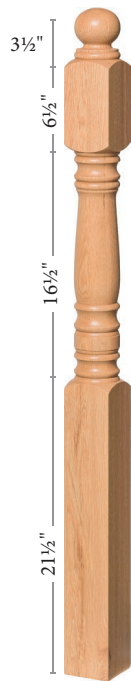
Post to Post Newels



STANDARD FEATURES



Post to Post Newels (Cont.)

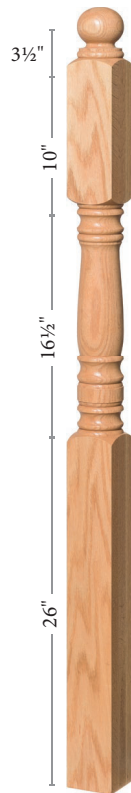


4500 3 1/2"x48" Starting [shown]

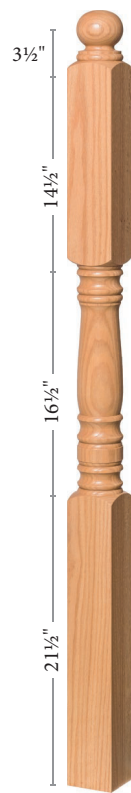
4508 3 1/2"x72" Landing



O-4504 3 1/2"x56" Starting



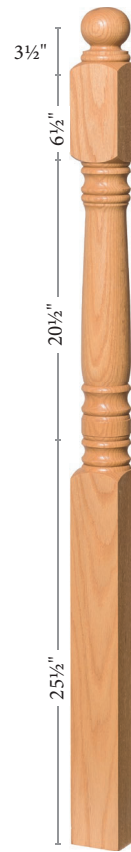
4503 3 1/2"x56" Second Floor



4505 3 1/2"x56" Intermediate Landing



4500LT 3 1/2"x48" Starting



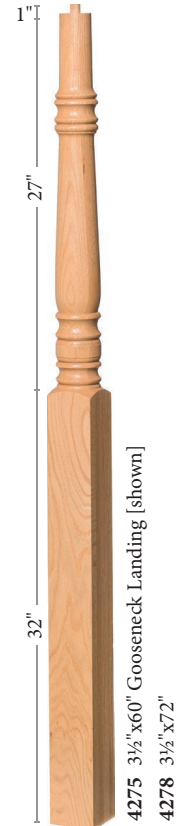
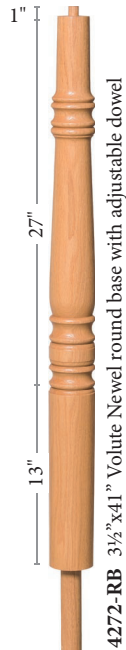
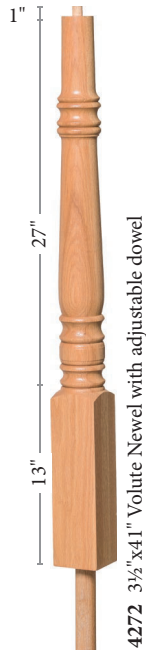
4504LT 3 1/2"x56" Landing



STANDARD FEATURES



Over the Post Newels



STANDARD FEATURES





Utah
STAIRWAYS

Elegant Rise Balusters



Milling Options



Plain



Fluted



Octagonal
on 1 3/4" only



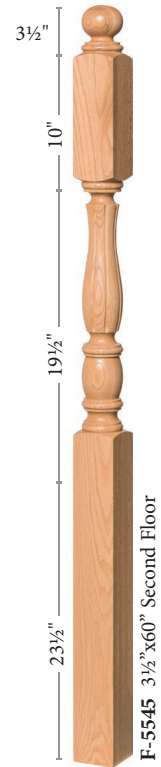
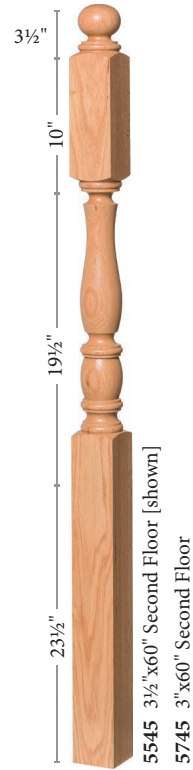
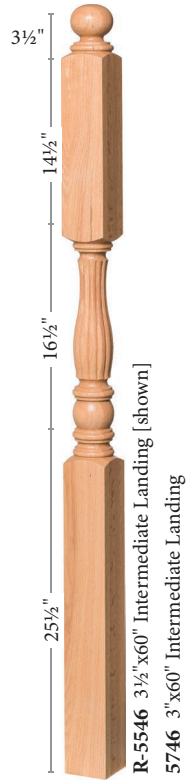
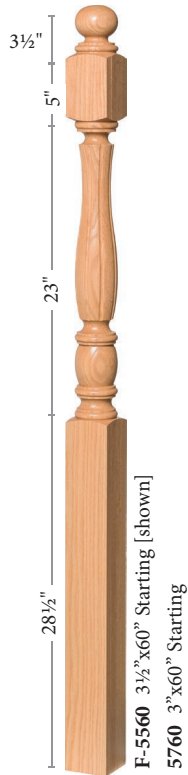
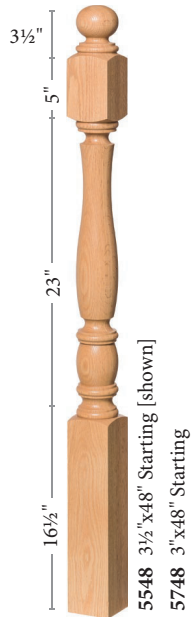
Reeded

Optional
FEATURES

STANDARD FEATURES



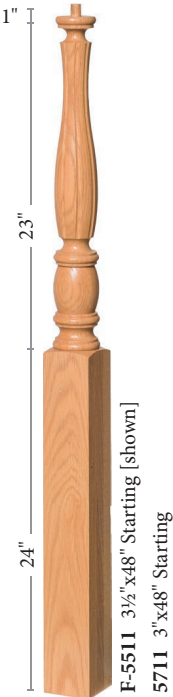
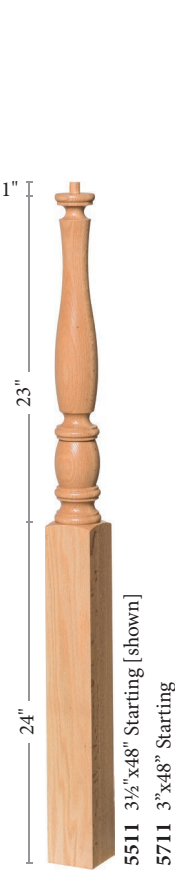
Post to Post Newels



STANDARD FEATURES



Over the Post Newels



STANDARD FEATURES



Contemporary
STAIRWAYS

Over the Post Newels



430 1 3/4" x 3" x 3"
431 1 3/4" x 3 1/4" x 3 1/4"
432 1 3/4" x 3 1/2" x 3 1/2"



4004BT 3 1/2" x 48"
4005BT 3 1/2" x 56"
4006BT 3 1/2" x 72"



4004 3 1/2" x 48"
4005 3 1/2" x 56"
4006 3 1/2" x 72"



4000-60 3"x60" Chamfered Top
4000-48 3"x48" Chamfered Top



4002-60 3 1/2" x 60" Chamfered Top
4002-48 3 1/2" x 48" Chamfered Top



4001-60 S4S 3" x 60"
4001-48 S4S 3" x 48"



4003-60 S4S 3 1/2" x 60"
4003-48 S4S 3 1/2" x 48"
4003-56 S4S 3 1/2" x 56"

Optional
FEATURES

Milling Options



Plain

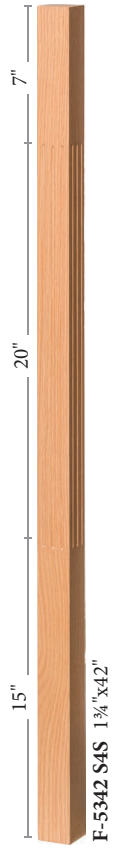
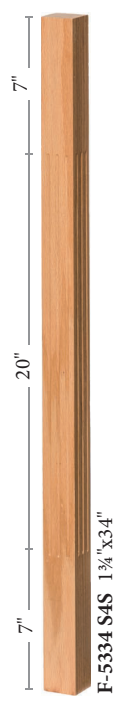
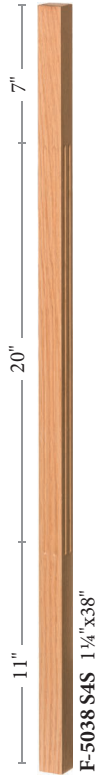
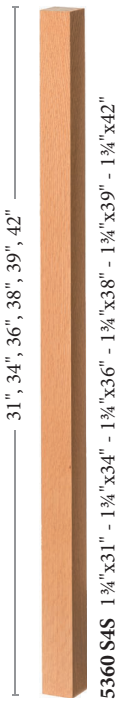


Fluted

STANDARD FEATURES



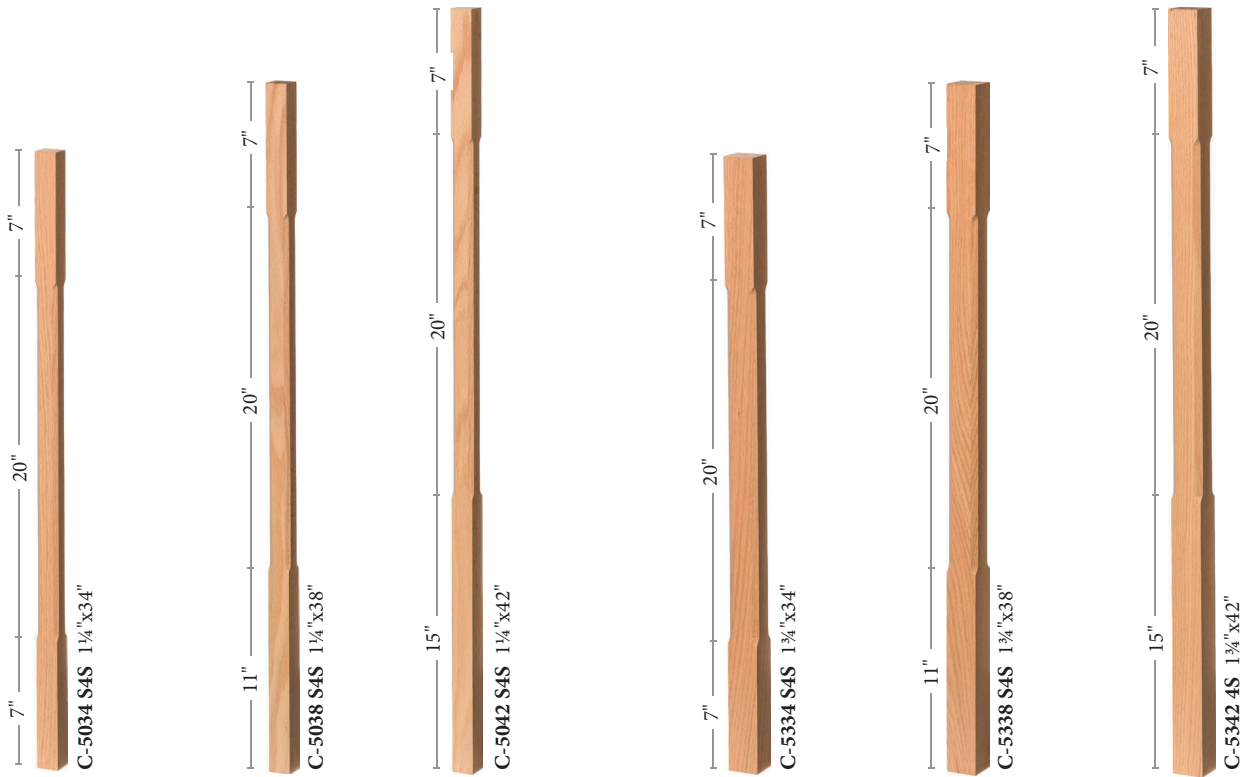
Elegant Rise Balusters • Contemporary Fluted



STANDARD FEATURES



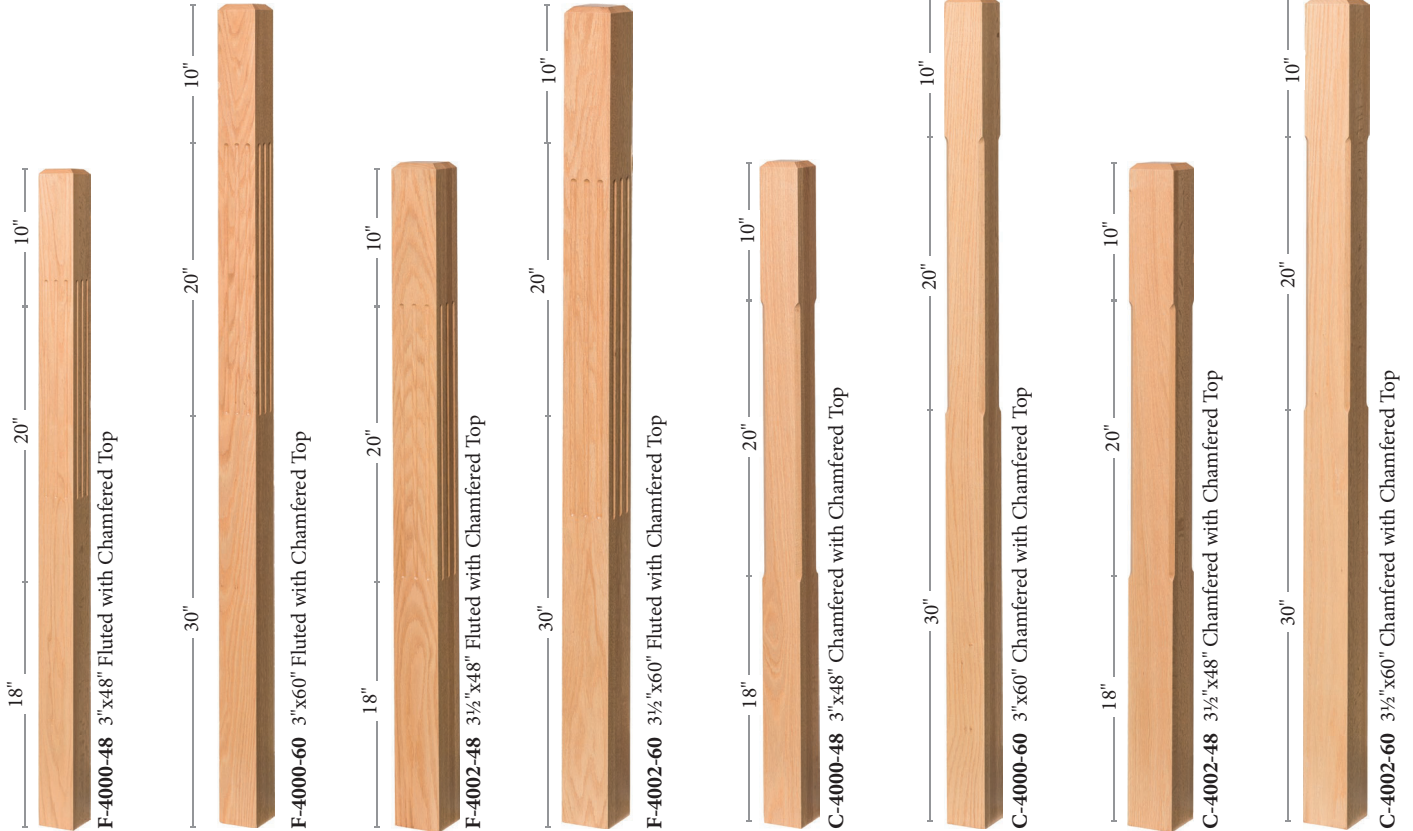
Contemporary Chamfered



STANDARD FEATURES



Post to Post Newels



STANDARD FEATURES





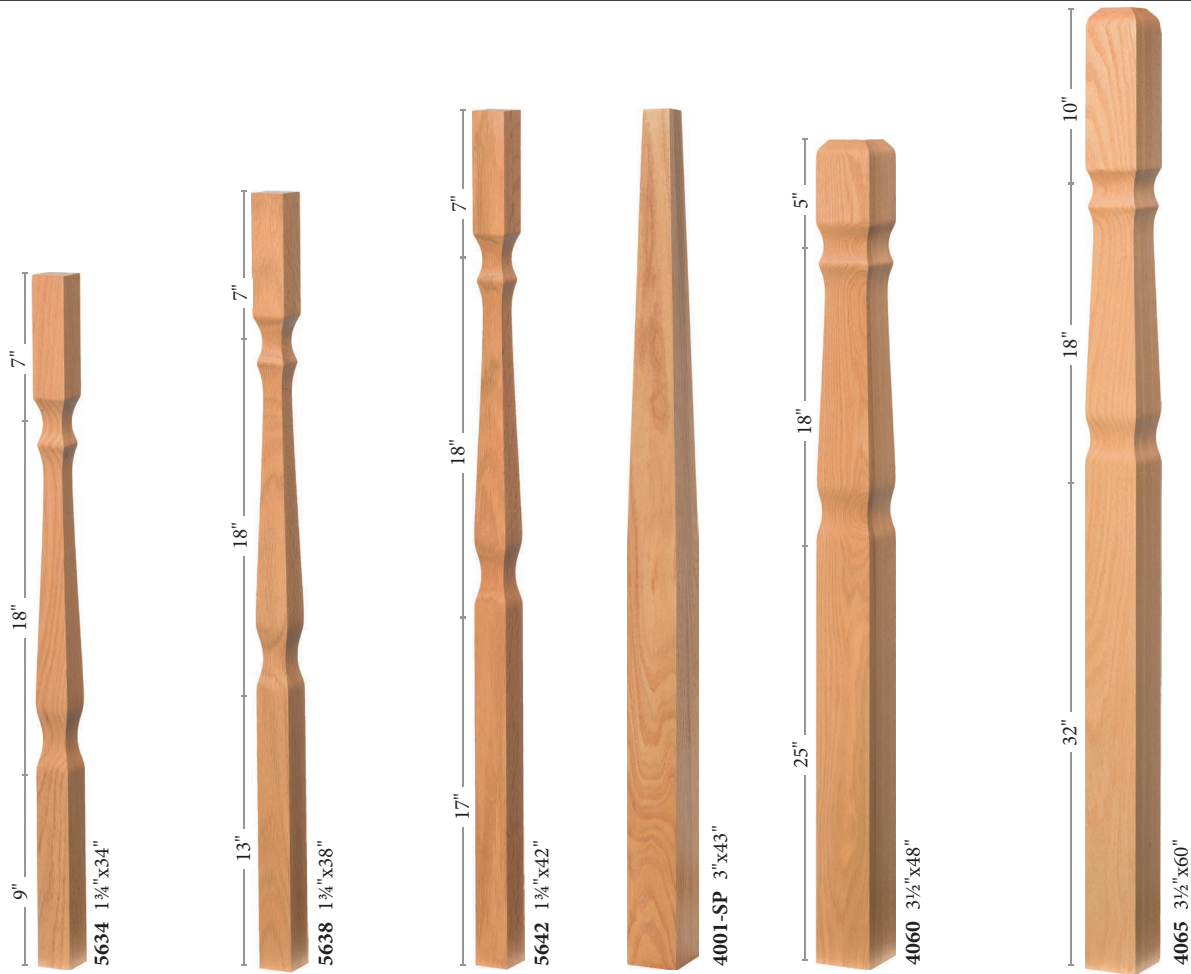


Mission

STAIRWAYS



Elegant Rise Balusters · Post to Post Newels



STANDARD FEATURES





Box Newels

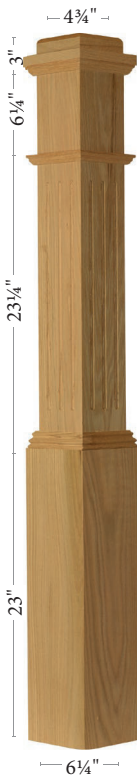
STAIRWAYS

Box Newels

Box Newels can be ordered with Custom Caps



4091 Box Newel 6 1/4"x55" - 6 1/4"x63" - 6 1/4"x72"



F-4091 Fluted Box Newel 6 1/4"x55" - 6 1/4"x63" - 6 1/4"x72"



AFP-4091 Flat Panel Box Newel 6 1/4"x55" - 6 1/4"x63" - 6 1/4"x72"



ARP-4091 Raised Panel Box Newel 6 1/4"x55" - 6 1/4"x63" - 6 1/4"x72"



4091 Primed 6 1/4"x55" - 6 1/4"x63" - 6 1/4"x72"

Special Features

- 1. All Box Newels are available primed with unfinished caps and trim.
- 2. Primed box newels can be trimmed with any of our special species.
- 3. In addition to our standard line of box newels we offer custom styles in a wide variety of species.

STANDARD FEATURES



Radius Cap



Belle Cap

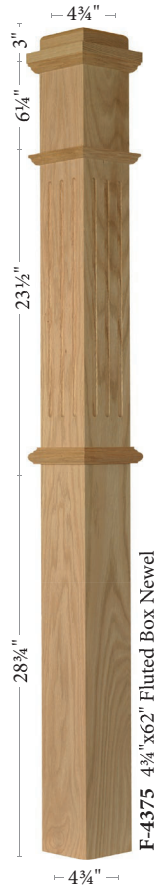
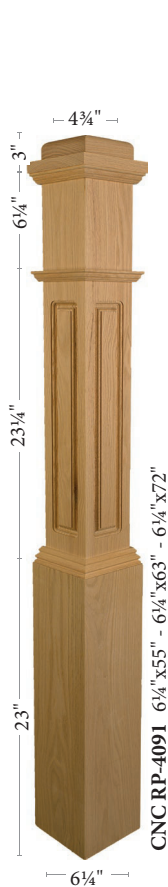


Standard Cap



Box Newels

Box Newels can be ordered with Custom Caps



STANDARD FEATURES



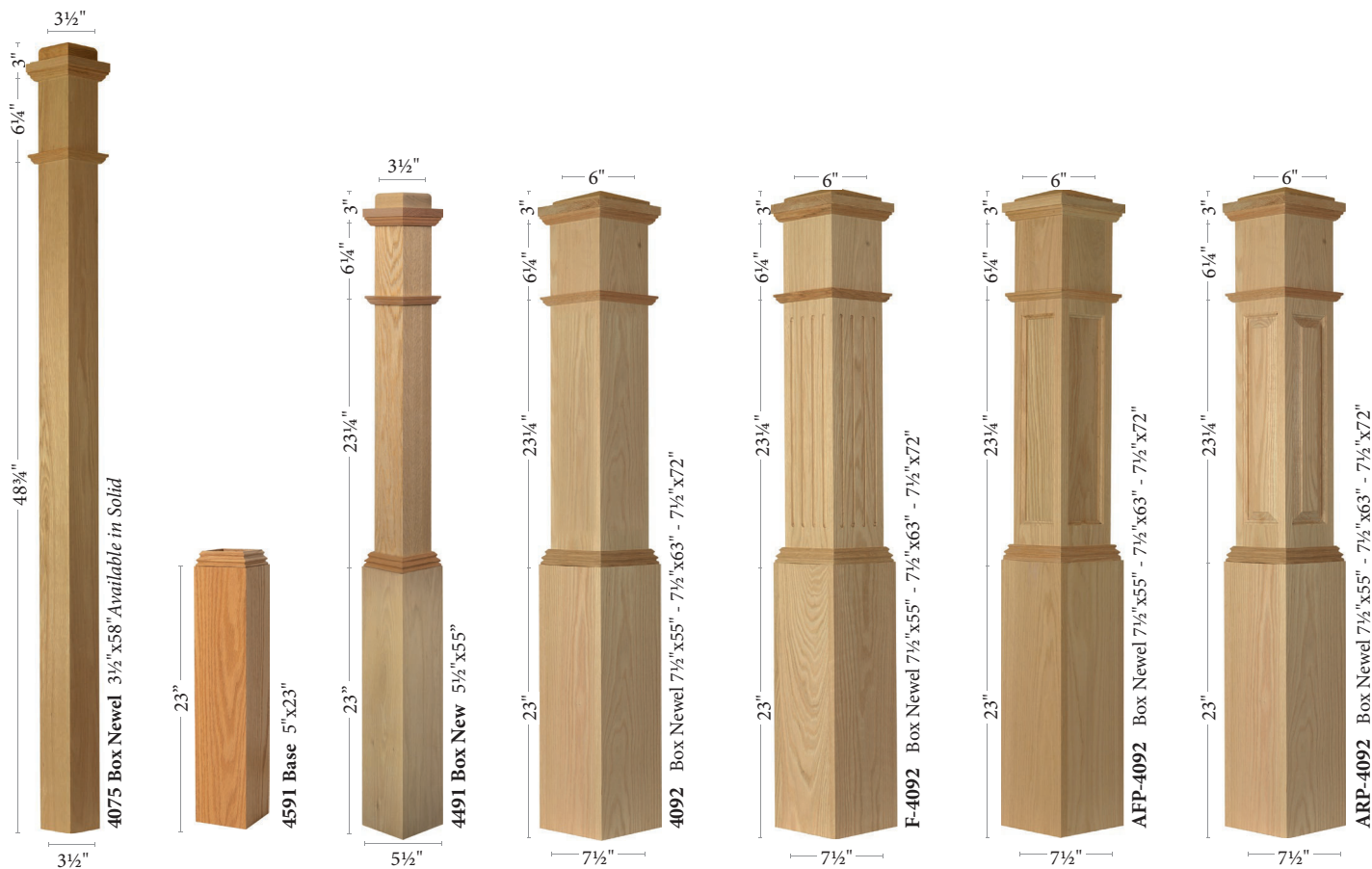
Miter Corners

Box Newels are made with lock miter corners. Which means they have no edge grains, developing elegance.



Box Newels

Box Newels can be ordered with Custom Caps



STANDARD FEATURES





Treads

STAIRPARTS

Treads

*Available in any length



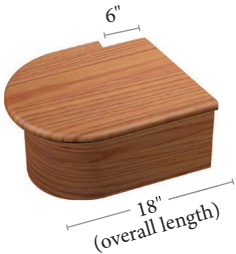
1148
Plain Tread - 11½" x 48"*



1148-DMR
Double Return Tread - 11½" x 48"*



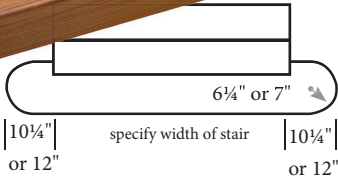
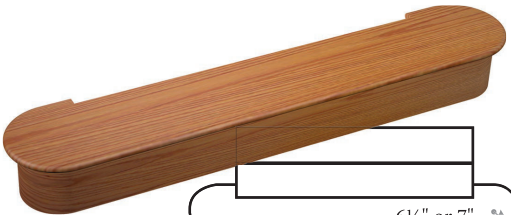
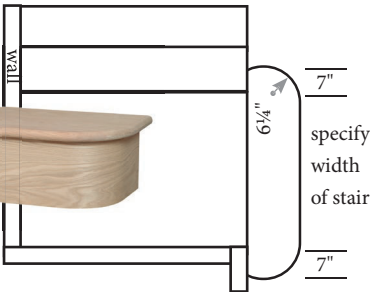
1148-LR
Single Return Tread - 11½" x 48"*



8010-2
False End and Riser - 12½" x 18"
8310-2
False End and Riser - 14" x 18"



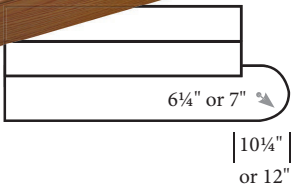
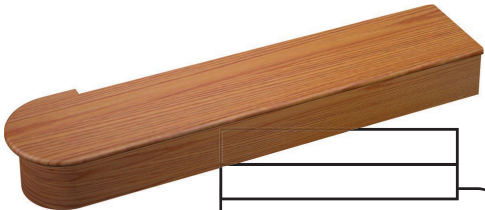
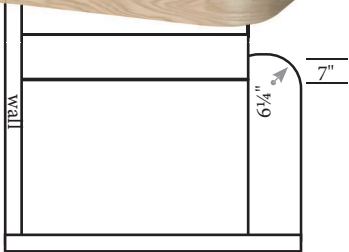
8060
Double End Quarter
Circle Starting Step
11¼" x (varies)*



8015
Double End Starting Step
12½" x (varies)*
8315
Double End Starting Step
14" x (varies)*



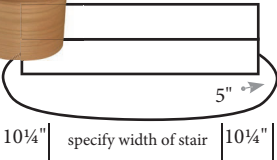
8040
Single End Quarter
Circle Starting Step
11¼" x (varies)*



8010
Single Starting Step
12½" x (varies)*
8310
Single Starting Step
14" x (varies)*



8215
14½" x (varies)*
Double End Bowed
Starting Step



Treads



8079
Reversible False
End Tread Kit



8072
6" x 11"
Closed False End
Tread Kit



7028
Plain Bracket
11½" x 8⅞" x 5/16"



7029
Scroll Bracket
11½" x 7¾" x 5/16"



8078
False Tread Molding
1½" x 1⅞"



8095
¾" x ¾"
Cove Molding



8096
Shoe Molding
½" x ¾"



8080
Return Nosing
1⅞" x 1¼"



8090
3½" Landing Tread



8090-5
5½" Landing Tread



1100
skirt board
¾" x 11½"





Handrails

WALLRAILS &
FITTINGS

Handrail Fittings



-08
Coped End



-20
Tandem Cap



-19
Opening Cap



-09
Returned End



-11
Level Quarterturn



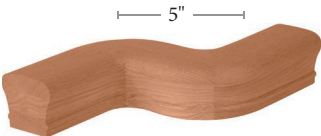
-11-135
 $\frac{1}{8}$ Turn



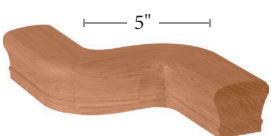
-21
Quarterturn Cap



-21-135
 $\frac{1}{8}$ Turn



-22-L
S-Fitting



-22-R
S-Fitting

Add prefix to fitting number that corresponds with handrail styles.

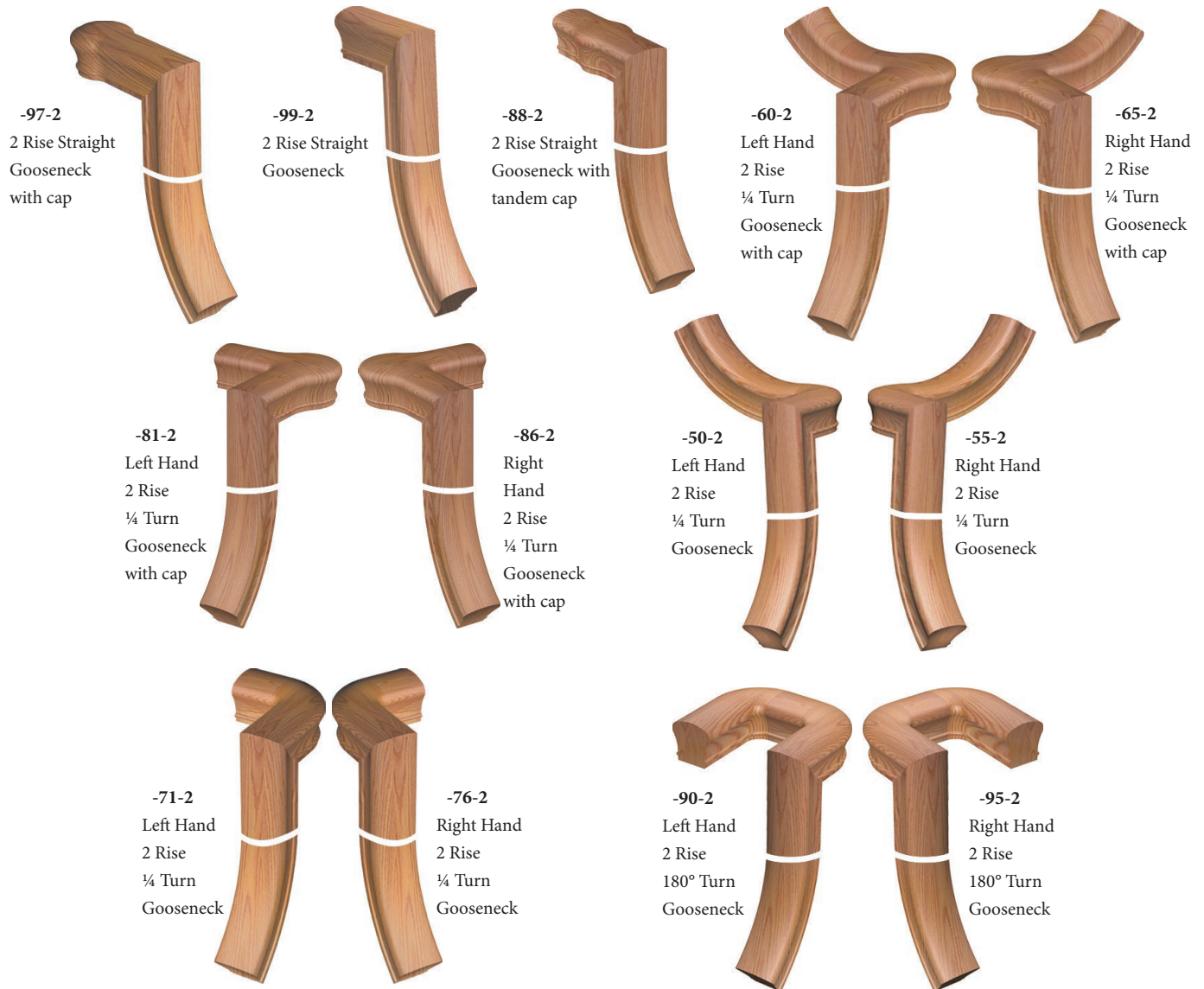
- 70- for 6010 handrail
- 72- for 6210 handrail
- 74- for 6400 handrail
- 75- for 6519 handrail
- 76- for 7600 handrail
- 77- for 6710 handrail
- 79- for 6910 handrail
- 56- for 5600 handrail
- 57- for 5700 handrail
- 91- for 9100 handrail

Handrail
FITTINGS

STANDARD FEATURES



Handrail Fittings



RD Rail Drop



Handrail Fittings



-30
Left Hand Volute

-35
Right Hand Volute



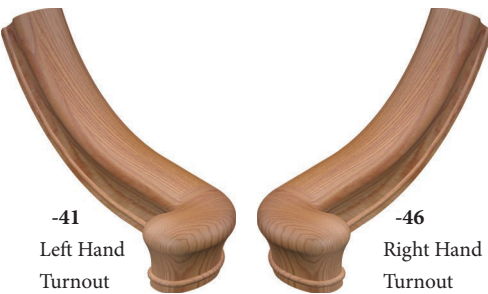
-31
Left Climbing Volute

-36
Right Climbing Volute



-40
Left Hand
Turnout

-45
Right Hand
Turnout



-41
Left Hand
Turnout

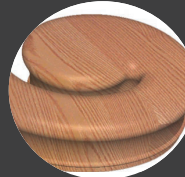
-46
Right Hand
Turnout

Add prefix to fitting number that corresponds with handrail styles.

- 70- for 6010 handrail
- 72- for 6210 handrail
- 74- for 6400 handrail
- 75- for 6519 handrail
- 76- for 7600 handrail
- 77- for 6710 handrail
- 79- for 6910 handrail
- 56- for 5600 handrail
- 57- for 5700 handrail
- 91- for 9100 handrail

Handrail
FITTINGS

STANDARD FEATURES



Handrail Fittings



-10
Starting Easing
with cap



-15
Starting Easing
with return end



-14-90
90° Up Easing



-12
Up Easing



-13
Overhand Easing

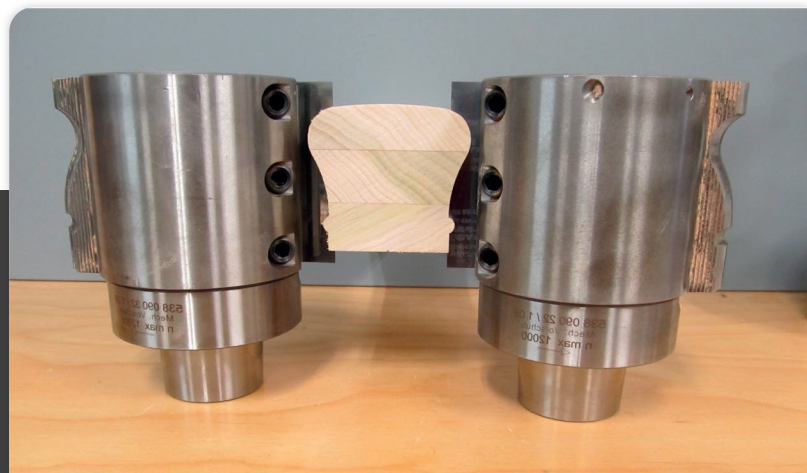


-16
Overhand Easing
with return end



-38
Vertical Volute

STANDARD FEATURES



Hand Rails

Rails below available plowed for square top balusters.
 Large amount of special species handrail in stock for immediate shipment.

**All profiles available in bending unless noted.*



5700*
 2½" x 1¾"



6010
 2¼" x 2¾"



5600 FO
 2¾" x 1¾"
 full round



5600 FB
 2¾" x 1¾"
 flat bottom



6210
 2¾" x 2¾"



9100
 2¼" x 2¾"



6400*
 3" x 2¼"



7600
 2¾" x 2¼"



6519
 2¾" x 3"



6910
 2¾" x 2¾"



6710
 2¾" x 2¾"



6084
 1¾" x 2¾"

Handrails

*All profiles available in bending unless noted.



6000-S
 $\frac{3}{4}$ " x $2\frac{1}{2}$ "
plowed $1\frac{1}{4}$ "



6000
 $1\frac{5}{8}$ " x $2\frac{3}{4}$ "
plowed $1\frac{1}{4}$ "



6001-S
 $\frac{3}{4}$ " x $2\frac{1}{2}$ "
plowed $1\frac{3}{4}$ "



6001
 $1\frac{5}{8}$ " x $2\frac{3}{4}$ "
plowed $1\frac{3}{4}$ "



6002
 $1\frac{5}{8}$ " x $2\frac{3}{4}$ "



6004
Fillet
 $1\frac{1}{4}$ "



6005
Shoerail
 $1\frac{1}{4}$ "



6006
Shoerail
 $1\frac{3}{4}$ "



6007
Fillet
 $1\frac{3}{4}$ "



6203*
Wall Handrail
 $1\frac{5}{8}$ " x $5\frac{1}{2}$ "



6003*
Wall Handrail
 $1\frac{5}{8}$ " x $5\frac{1}{2}$ "



6910 B
Bending Rail

Wall Rails

We offer straight and bending rails up to 24 feet in length!



1500
1½" flat bottom



1500
1½" full round



1750
1¾" full round



6040
1¾" x 1⅝" flat bottom



2000
2" full round



2000
2" flat bottom



6042
2¼" x 1½" flat bottom



3" flat bottom

Wallrail Brackets · Wallrail Fittings

Wall Rail Fittings for 6040-6042 and Round Profiles



3002
Dull Chrome



3002
Bright Brass



3002
Satin Nickel



3002
Bright Chrome



3002
Antique Brass



3002
Satin Black



3002
Oil Rubbed Bronze



7023
quarter turn



7024 full round
up easing



7025 full round
over easing



7005
quarter turn



7006
up easing



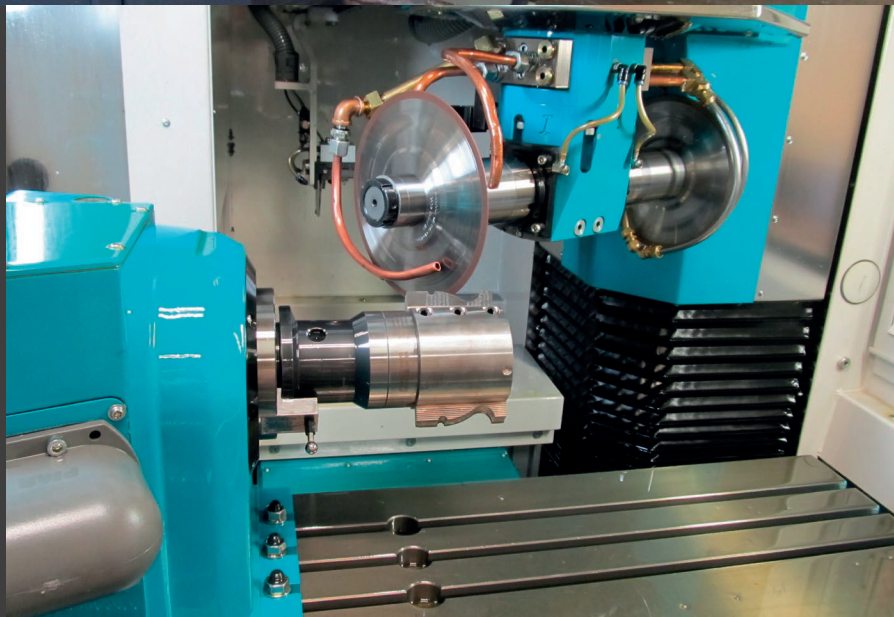
7007
over easing



MANUFACTURING PROCESS

MOLDER: Our Weinig CNC molders are considered the most reliable molders available on the market. Combining the accuracy of our molders with our grinding capabilities allows us to produce a smooth well blended handrail.

GRINDER: We use a 5 axis CNC Schneeberger grinder to make and regrind our handrail tooling in-house. The high precision of this machine assures our customers that their handrail will stay true to their exact size and dimension from one run to the next.





Accessories

STAIRPARTS

Accessories

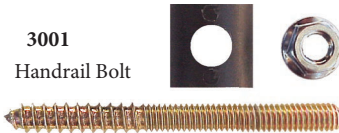
7007

Double End Lag



3001

Handrail Bolt



3008

Suretite Newel Fastener



3009

3" Newel Mounting System



3019

3 1/2" Newel
Mounting System



7017

3/4" x 4" Round Rosette



7032

4 5/16" x 4 5/16" Square Rosette



7033

4 5/16" x 6" Rectangular Rosette



7037

3/4" x 4" x 5 1/2" Oval Rosette



7037-L

4 1/2" x 6 1/2" Large Oval Rosette



7002

Pin-EZ



7001

Newel Mounting Plate



3005

Keylock



7003

Threaded Insert



3000

1" Tapered Plug



901

Rail Bolt Wrench



Custom

STAIRWAYS

Custom Turnings

We offer custom columns up to 12 ½" long and 17½" in diameter!



Column FEATURE

Most large columns are constructed with hollow centers for three good reasons:

- ...better stability
- ...existing columns can be wrapped
- ...a more reasonable price

STANDARD FEATURES



Custom Turnings



3011 3½" x 48" w/ Rope Twist



Oceanside 5½" x 43" Primed - Featuring an Open Rope Twist



Oceanside 4" x 48" Primed - Featuring a Jetstream Twist

STANDARD FEATURES



Create Your Own
Supply your own CAD drawings,
OR WE CAN CREATE ONE.

We want your ideas to become...

REALITY!

Custom Turnings

Finials: Carving available on Custom Turnings.



3½" x 10"



5" x 9"



3½" x 14"
Tuscan Cap



6" x 14"
Tuscan Base



Finial 3½" x 6¾"



Carved Acorn Finial 4½" x 7"



Carved Finial 5½" x 8"

Send us your
houzz.com

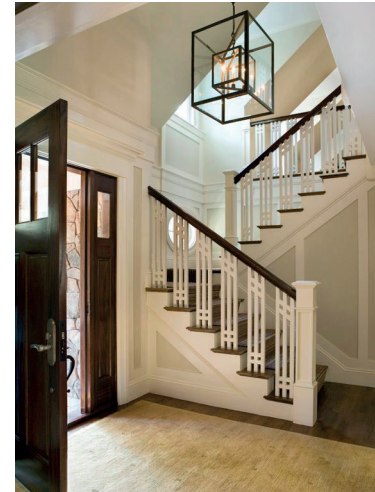
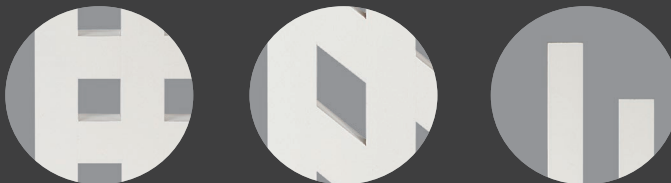
DREAM PICTURE &
we'll duplicate it to make it a

DREAM
come true!

Harbor Lane



STANDARD FEATURES



CHECK OUT OUR
CNC Capabilities



Laskala Turnings



F-8611 3 1/4" x 48" Fluted



FLTE8600 2" x 42" Florentine



BT8600 2" x 42" Barley Twist



FLTE8645 3 1/4" x 60" Florentine



HT8760 5 1/2" x 60" Hollow Flute

We Feel Privileged
TO OFFER THIS
new, fine, handcrafted
line of turnings.

STANDARD FEATURES





ELT8660 5½" x 50" Florentine



BT8645 3¼" x 60" Barley Twist



RT8600 2" x 42" Ribbon Twist



ORT8600 2" x 42" Open Rope Twist

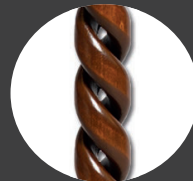
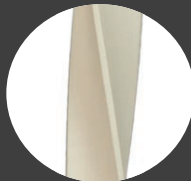


ORT8640 3¼" x 48" Open Rope Twist



ORT8660 5½" x 50" Open Road Twist

STANDARD FEATURES





Create your own

Build the stairway of your dreams, our creative designers will take your ideas and bring them to reality. This brochure showcases a few of our fine custom turnings, railings and posts. Our modern equipment allows us to craft straight and bending rails up to 24 feet in length. Not only can we build the ideal interior stairway, but also over beautiful, exterior cedar posts for your pergola or porch. The opportunities are endless here at Holmes Stair Parts.



Kitchen

& BATH

Kitchen & Bath Turnings

These turnings are created specifically for Kitchen & Bath or fireplace mantels.



Island Leg 5 1/2" x 36" Fluted Rhode Island



Lakeside 4 1/4" x 36"



Venice 3 1/2" x 36"



Gustavia 3 1/2" x 36"



STANDARD FEATURES

